

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 045.35130ZN | L.19/00375/75 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 3,5X13 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|------------------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| WIDTH ACROSS FLATS | 5,32 | 5,50 | 5,32-5,36 | 10 | 0 |
| WIDTH ACROSS CORNERS | 5,96 MIN. | | 6,08-6,12 | 10 | 0 |
| HEAD THICKNESS | 2,42 | 2,67 | 2,45-2,65 | 10 | 0 |
| WASHER DIAMETER | 7,60 | 8,30 | 7,66-7,93 | 10 | 0 |
| WASHER THICKNESS | 0,60 MIN. | | 0,53-0,58 | 10 | 0 |
| FIRST FULL THREAD UNDER HEAD | 1,30 MAX | | 0,82-1 | 10 | 0 |
| MAJOR DIAMETER | 3,35 | 3,53 | 3,50-3,53 | 10 | 0 |
| MINOR DIAMETER | 2,51-2,64 | | 2,51-2,63 | 10 | 0 |
| PITCH | 1,27 | | 1,26-1,28 | 10 | 0 |
| THREAD ANGLE | 60° | | 60°30'-62° | 10 | 0 |
| THREAD LENGHT | FULL THREAD | | OK | 10 | 0 |
| DRILLING POINT DIAMETER | 2,80 MAX | | 2,72-2,78 | 10 | 0 |
| DRILLING POINT LENGHT #2 | 4,05 | | 4,57-4,85 | 10 | 0 |
| TOTAL LENGHT | 12,25 | 13,75 | 12,25-14,44 | 10 | 0 |
| TORSION | 29 KGF-CM MIN. | | 42-46 | 10 | 0 |
| DRILLING TIME | 4,0 SEC MAX | | 1,2-2 | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N°VA502 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 22 | 79 | 15 | 8 | 3 | 5 | 2 | 4 | N/A | 29 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

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|-------------|
| DIA |
| (mm) |
| 5,50 |